

**GENERAL REFERENCE**

**Polyamide**

Polyamide is a thermoplastic polymer also known as nylon. Nylon has very good physical properties, but moisture can have a significant effect. It exhibits very good heat resistance and excellent chemical and wear resistance.

**Polyethylene**

Polyethylene is a semi-crystalline material with excellent chemical resistance, plus good fatigue and wear resistance. Polyethylenes provide good resistance to organic solvents and staining, and have low moisture absorption rates.

**Polypropylene**

Widely used polymer for non-wetted parts. Attacked by strong oxidizers as well as aromatic and chlorinated hydrocarbons.

**PVDF**

PVDF, or polyvinylidene fluoride, has excellent resistance to most mineral and organic acids, aliphatic and aromatic hydrocarbons, and halogenated solvents. Poor resistance to acetone, MEK, THF, and potassium and sodium hydroxide. Often supplied as Kynar®.

**Properties of metals**

**Stainless steel, Type 316**

This is the standard tubing material for chromatography, suitable for a wide variety of applications. It is cold drawn seamless, not welded, with close tolerances held on both ID and OD. We neither recommend nor offer Type 304 stainless steel for analytical applications.

Austenitic stainless steels may be used for most chromatographic applications. Type 316 is most commonly used for HPLC because of its superior chloride ion resistance.

**Stainless steel, Type 303**

Recommended for GC use and general purpose connections, combining excellent machining characteristics with good resistance to corrosion and high temperature oxidation. Susceptible to attack by chlorides, iodides, and bromides.

**Titanium**

Although it is more difficult to machine than common alloys containing aluminum and vanadium, VICI uses Grade 2 pure titanium in order to avoid possible contamination of the sample stream with these metals. Good for organic and inorganic salts except aluminum and calcium chlorides, and all alkalis except boiling concentrated potassium hydroxide.

Good with dilute, low temperature formic, lactic, sulfuric, hydrochloric, and phosphoric acids, but rapidly attacked by hydrofluoric acid. Good with dilute nitric acid at low temperatures; corrodes at high concentrations and temperatures. Can ignite with fuming nitric acid. Attacked by oxalic acid, concentrated phosphoric acid, hot trichloroacetic acid, and zinc chloride.