

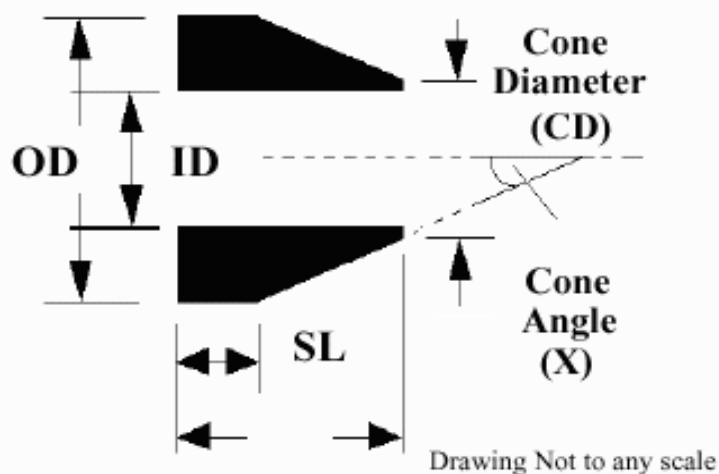
# Ferrules

## To Order "Specials" ... Ferrule Specifications

Size in inches  or  mm

Material		Tolerance Required
- Graphite		
- Graphite/ Polyimide(15%)		
- Teflon		
Other		
<b>ID</b>		
<b>OD</b>		
<b>Length (L)</b>		
<b>Shoulder Length (SL)</b>		
<b>Cone Diameter (CD)</b>		
<b>Quantity required</b>		

## Specification Sheet



Cone Angle is generally incidental but typically for the SF type ferrules (X) = 17 degrees + - 1.  
Shape is determined by ALL other dimensions.  
Generally in manufacture the overall length is more easily adjusted by varying the "shoulder" length (SL) retaining a constant cone angle.

**A set up / tooling cost charge of \$100 for small quantities of "New" ferrules may apply. Please Enquire**

**CUSTOM Ferrules ! Fax this Spec sheet to +61 3 9761 1169 or scan and use e-mail**

**Standard Sizes** for 1/16"OD Ferrules - most capillary columns

	Restek Column ID	Column OD	Ferrule ID Nominal	ID Actual	To Order
<b>Fused Silica</b>	0.10mm	0.363mm+/-0.012	0.40mm	0.016"	SF100/0.4G
	0.18	0.363+/-0.012	0.40	0.016"	SF100/0.4G
	0.25	0.363+/-0.012	0.40	0.016"	SF100/0.4G
	0.32	0.45+/-0.04	0.50	0.021"	SF100/0.5G
	0.53	0.69 +/-0.05	0.75	0.029"	SF100/0.75G *
<b>MXT</b>	<b>0.28</b>	<b>0.53 +/-0.025</b>	<b>0.50</b>	<b>0.021"</b>	<b>SF100/0.5VG</b>
	<b>0.53</b>	<b>0.74 +/-0.025</b>	<b>0.80</b>	<b>0.031"</b>	<b>SF100/0.8VG *</b>

**Graphite/Polyimide** is very hard and will squash down max of 0.05mm (0.002" )  
**Graphite** will squash 0.25mm (0.010" easily)

Dimensions are for **Restek Columns**  
 CHECK you column OD with a micrometer  
 IF in doubt !

**Graphite/Polyimide** - Do up finger-tight - then requires 1/2 turn with spanner . Feel is relatively progressive until max pressure with short spanners ( Go by feel until silica in ferrule doesn't slip )

**Note : the silica is almost impossible to break inside the ferrule**

**NEW ! 2005 Graphite/Polyimide** now in SHORT Version ( similar to Agilent short GFs )

Works perfectly in standard Swagelok 1/16" Nut - Price 25% less use eg **Cat# SF0.4VG**