

# Organic Volatile Impurities: Retention Time Index

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ICH Class	G16 Stabilwax®	G16 Rbx®-WAX	G43 Rbx®-1301	G27 Rxi®-5ms	G1 Rbx®-1	NA Rbx®-200
Column dimensions	30m, 0.25mm ID, 0.5µm df		30m, 0.25mm ID, 1.0µm df		60m, 0.53mm ID, 3.00µm df	
Phase ratio	125		63		43	
Oven program	40°C, hold 1 min., to 190°C @ 4°C/min., hold 15 min.				30°C, hold 4 min., to 220°C @ 4°C/min	
Carrier gas	helium		helium		helium	
Carrier flow (mL/min.)	1.2		1.2		6.3	
Dead time (min.)	1.38 @ 45°C		1.40 @ 45°C		2.54 @ 35°C	

Compound	ICH Class	Retention Time	Retention Time	Retention Time	Retention Time	Retention Time	
1,1,1-trichloroethane	1	3.96	3.49	5.43	5.40	10.82	8.35
1,1,2-trichloroethane	2	15.72	14.28	10.99	9.77	16.75	14.94
1,1-dichloroethane	1	2.23	2.04	2.79	4.41	5.73	4.16
1,2-dichloroethane	1	8.80	7.68	6.15	5.46	10.38	9.74
cis-1,2-dichloroethane	2	6.50	5.65	4.79	2.88	8.71	7.11
trans-1,2-dichloroethane	2	3.63	3.20	3.55	3.54	7.17	5.16
1,2-dimethoxyethane	2	4.80	4.18	6.03	5.54	10.98	10.63
1,4-dioxane	2	8.55	7.49	7.86	7.26	13.54	14.34
1-butanol	3	11.13	10.08	7.18	5.76	11.49	10.13
1-pentanol	3	14.95	13.75	11.19	9.44	16.99	14.95
1-propanol	3	7.69	6.80	4.20	3.37	6.81	6.13
2-butanol	3	7.25	6.44	5.08	4.16	8.51	7.69
2-ethoxyethanol	2	13.99	12.70	8.69	7.36	13.91	13.99
2-methoxyethanol	2	12.42	11.11	6.02	5.14	9.83	10.74
2-methyl-1-propanol	3	9.32	8.40	6.00	4.79	*	*
2-propanol	3	4.81	4.25	3.00	2.55	4.91	4.69
3-methyl-1-butanol	3	13.42	12.25	9.86	8.26	15.28	13.55
acetic acid	3	22.47	20.34	6.52	4.61	8.84	8.96
acetone	3	3.02	2.64	2.89	2.50	4.64	7.68
acetonitrile	2	6.91	5.83	3.28	2.47	4.32	8.89
anisole	3	18.65	17.09	17.12	16.28	25.00	22.84
benzene	1	5.23	4.54	5.98	3.83	11.63	9.17
butyl acetate	3	8.86	7.88	12.12	11.38	19.43	19.63
carbon tetrachloride	1	3.96	3.49	5.61	5.90	11.89	7.42
chlorobenzene	2	13.91	12.54	13.55	13.14	21.56	18.48
chloroform	2	7.31	6.41	5.23	4.64	9.18	6.66
cumene	3	12.36	11.17	16.66	16.69	25.88	20.90
cyclohexane	2	2.16	2.01	5.37	5.89	*	*
dichloromethane	2	5.01	4.33	3.31	3.06	5.87	4.88
dimethylsulfoxide	3	26.47	24.43	16.62	13.01	18.81	30.95
ethanol	3	4.98	4.37	2.52	2.19	4.03	3.80
ethyl acetate	3	4.08	3.56	4.87	4.44	9.04	10.35
ethyl benzene	2	10.72	9.58	13.86	13.81	22.54	18.18
ethyl ether	3	1.72	1.63	2.58	2.67	5.34	3.87
ethyl formate	3	3.16	2.78	3.00	2.78	5.46	6.48
ethylene glycol	2	28.06	26.23	10.77	6.63	12.59	13.86
formamide	2	32.99	30.93	11.85	7.30	12.72	19.93
formic acid	3	24.64	22.09	5.19	2.60	5.59	5.06
heptane	3	1.98	1.86	6.34	6.98	14.18	7.84
hexane	2	1.65	1.58	3.77	4.11	9.06	4.86
isobutyl acetate	3	6.99	6.18	10.39	9.69	17.35	18.02
isopropyl acetate	3	4.26	3.74	6.19	5.71	11.47	12.38
methanol	2	4.23	3.64	1.96	1.80	3.14	2.93
methyl acetate	3	3.19	2.80	3.17	2.93	5.80	7.10
methylbutyl ketone	2	9.10	8.05	11.81	10.50	17.94	20.81
methylcyclohexane	2	2.50	2.30	7.31	7.95	15.49	9.21
methylethyl ketone	3	4.33	3.76	4.90	4.09	7.99	11.55
methylisobutyl ketone	3	6.84	5.97	9.64	8.49	15.35	18.41
m-xylene	2	11.21	10.04	15.46	14.17	23.01	18.78
N,N-dimethylacetamide	2	20.75	19.01	12.95	13.96	21.42	30.00
N,N-dimethylformamide	2	18.04	16.26	13.09	10.23	16.52	26.19
nitromethane	2	11.82	10.31	4.84	3.53	6.30	12.01
N-methylpyrrolidone	2	29.84	27.86	25.09	21.85	29.99	38.08
o-xylene	2	12.79	11.51	15.46	15.26	24.23	20.33
pentane	3	1.49	1.45	2.39	2.62	5.36	3.29
propyl acetate	3	5.98	5.29	8.03	7.44	*	*
p-xylene	2	10.98	9.82	14.29	15.27	22.99	18.69
pyridine	2	12.64	11.24	9.60	8.57	15.40	16.45
sulfolane	2	47.62	43.31	34.02	28.90	36.76	48.67
tert-butylmethyl ether	3	1.94	1.82	3.50	3.59	7.52	5.73
tetrahydrofuran	3	3.63	3.19	5.12	4.90	9.81	9.48
tetralin	2	25.12	23.48	27.49	27.44	37.27	31.72
toluene	2	7.86	6.91	9.80	9.66	17.36	14.00
1,1-diethoxypropane	—	5.42	4.84	11.39	11.38	19.82	15.08
2,2-dimethoxypropane	—	3.11	2.79	5.48	5.55	11.37	8.67
2-chloropropane	—	1.96	1.82	2.67	2.66	5.20	4.61
2-methylpentane	—	1.58	1.52	3.22	3.56	7.72	4.32
acetaldehyde	—	2.05	1.85	1.86	1.84	3.14	3.90
chloroethane	—	1.83	1.71	2.14	2.10	3.97	3.55
chloromethane	—	1.63	1.55	1.70	1.70	3.01	2.73
ethylene oxide	—	2.05	1.86	1.89	2.02	3.59	3.92
formaldehyde	—	2.25	1.57	1.68	1.58	2.66	2.59
isoamyl acetate	—	10.51	9.43	14.84	14.18	22.80	22.62
isooctane	—	1.85	1.75	5.84	6.59	13.66	8.07
isopropyl ether	—	1.86	1.76	4.03	4.23	9.03	5.83
methyl cyclopentane	—	1.91	1.79	4.50	4.93	10.41	5.81
methyl isopropyl ketone	—	4.93	4.29	6.58	5.69	11.04	14.47
methylal	—	2.26	2.06	2.84	2.82	5.65	5.09
trichloroethene	—	6.50	5.70	7.07	7.05	13.58	9.75
water	—	8.24	7.18	1.74	1.68	2.75	2.57

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