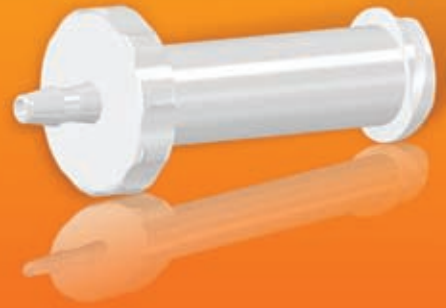


DESIGN CENTER



VALUE PLASTICS DESIGN CENTER

OUR PROCESS

DEFINITION PHASE

- Define application
- Quantify product usage
- Establish project budget and timeline with customer
- Identify prospective technical challenges
- Develop project plan

DESIGN PHASE

- Collaborative conceptual development
- Research existing technology
- Concept testing and customer review
- Establish final product specifications
- Complete design, gain customer approval

DEVELOPMENT PHASE

- Develop quality plan
- Fabrication and procurement of necessary tooling and equipment
- First Article inspection
- Qualify and validate product
- Customer product approval

PRODUCTION PHASE

- Release manufacturing, inspection and packaging plans
- Manufacture approved product



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