

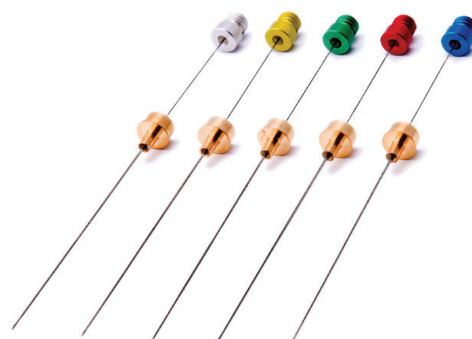
# Restek® PAL SPME Fibers

cat.# 27478–27483

Solid phase microextraction (SPME) fibers are used to extract organic compounds from solid, liquid, and vapor matrices onto a stationary phase that is bonded to a fused silica fiber. Typically, the analytes are then thermally desorbed in the inlet of a gas chromatograph (GC). Prior to using this product, SPME end users should read this instruction sheet and become familiar with SPME fiber selection and proper conditioning procedures.

## SPME Fiber Selection

Restek® PAL SPME fibers are available with different stationary phases and film thicknesses to support a wide range of analyte chemistries and sample matrices. Choose the best SPME fiber for your application based on the properties of the compounds to be analyzed. Use Table I to select the proper fiber type. Fiber types can be identified by the color of the hub, as shown in Figure 1 and Table II.

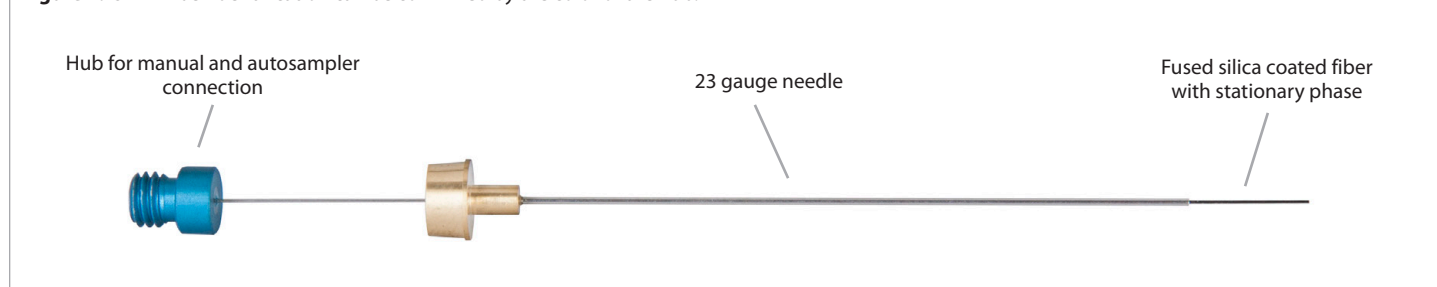


**Table I:** Select the correct SPME fiber based on the properties of the target analytes. See Table II for hub colors and part numbers.

| Target Analytes        | Molecular Weight* | Stationary Phase            | Thickness (μm) |
|------------------------|-------------------|-----------------------------|----------------|
| Nonpolar               | 125–600           | Polydimethylsiloxane (PDMS) | 7              |
| Nonpolar, semivolatile | 80–500            | Polydimethylsiloxane (PDMS) | 30             |
| Volatile               | 60–275            | Polydimethylsiloxane (PDMS) | 100            |
| Polar, semivolatile    | 80–300            | Polyacrylate                | 85             |
| Highly volatile        | 30–225            | Carbon WR/PDMS              | 95             |

\*These molecular weight ranges are a reasonable approximation; however, end users should verify suitability for their specific application.

**Figure 1:** SPME fiber identification can be confirmed by the color of the hub.



**Table II:** SPME Fiber Hub Color and Part Number Reference

| Stationary Phase Description*   | Thickness (μm) | Restek Hub Color | Similar to Supelco Hub Color | Each (cat.#) | 3-pk. (cat.#) | 5-pk. (cat.#) |
|---|----------------|------------------|------------------------------|--------------|---------------|---------------|
| Polydimethylsiloxane (PDMS)   | 7              | Green            | Green                        | 27482.1      | 27482.3       | 27482.5       |
| Polydimethylsiloxane (PDMS)   | 30             | Golden           | Yellow                       | 27481.1      | 27481.3       | 27481.5       |
| Polydimethylsiloxane (PDMS)   | 100            | Red              | Red                          | 27480.1      | 27480.3       | 27480.5       |
| Polyacrylate  | 85             | Grey             | White                        | 27478.1      | 27478.3       | 27478.5       |
| Carbon Wide Range (WR)/PDMS   | 95             | Dark Blue        | Black                        | 27479.1      | 27479.3       | 27479.5       |
| Method Development Fiber Kit (Set of 5 includes one fiber of each type listed above.) | See above      | See above        | See above                    | –            | –             | 27483         |

\*All Restek® PAL SPME fibers are 10 mm in length and are housed in a 23-gauge needle. The phase is bonded onto a fused silica fiber core.

## SPME Fiber Thermal Conditioning and Solvent Cleaning

### General Precautions

- Never touch the stationary phase of a SPME fiber, not even when wearing gloves.
- Never expose a fiber to heat without an inert gas present to protect the stationary phase.
- Never exceed the maximum recommended temperature of the fiber.
- Never soak a fiber in chlorinated solvents.
- Note that sampling technique may affect fiber lifetime (i.e., number of viable analyses). Immersion sampling in liquids containing complex matrices may reduce fiber lifetime. In contrast, headspace sampling generally results in longer fiber lifetimes.
- It is not possible to judge fiber quality visually, except for obvious major mechanical damage.
- Staining, which can be caused by the beginning of vitrification on the surface of a PDMS fiber or appear as a yellowish discoloration in the case of a polyacrylate fiber, does not give any indication of the remaining life span of the fiber.

### Thermal Conditioning

Prior to their first use, new SPME fibers need an initial preconditioning at a specified temperature and duration (Table III) in an inert gas environment. In addition, all fibers should undergo conditioning at the beginning of the work day and between samples to prevent carryover. The life span of a fiber can be extended if the fiber is not unnecessarily exposed to its maximum temperature. In general, fibers should be conditioned at 20 °C above the planned operating temperature, without exceeding the fiber's maximum temperature threshold.

Fibers may be conditioned in the inlet of a GC. However, to avoid contaminating the GC system, conditioning the fiber in a separate SPME fiber conditioning module is recommended. When conditioning fibers in a GC inlet, always use an appropriate liner (0.75–1.0 mm ID). Never use an inlet liner with glass wool; if the fiber contacts wool, the stationary phase may be damaged. When conditioning fibers in a GC inlet, be sure to use a high split (e.g., 40 or higher) to reduce the amount of contaminants entering the GC column.

### Solvent Cleaning

If thermal conditioning was inadequate and/or particulates are present on the SPME fiber, solvents may be used to clean the fiber. All SPME fibers have bonded stationary phases, which may swell when exposed to certain solvents (particularly chlorinated solvents). If a swollen fiber is retracted into the needle, the needle may damage the stationary phase. Swelling may occur in both headspace and immersion modes; therefore, it is important to only use solvents that are compatible with each stationary phase (Table III). Never clean a SPME fiber by mechanical means.

**Table III:** SPME Fiber Thermal Conditioning and Solvent Cleaning Parameters

| Stationary Phase, Thickness (µm) | Max Temp (°C) | Recommended Operating Temp (°C) | Conditioning Temp (°C)<br>Min / Max | Preconditioning Time (min)<br>Min / Max | Conditioning Time (min)<br>Min / Max | Cleaning Solvent*   | Cleaning Time (min)<br>Min / Max |
|----------------------------------|---------------|---------------------------------|-------------------------------------|---|--------------------------------------|---------------------|----------------------------------|
| PDMS, 7                          | 340           | 200–340                         | 200 / 340                           | 15 / 120<br>(30 is recommended)         | 1 / 60<br>(5 is recommended)         | MeOH / EtOH / IPA   | 0.5 / 10<br>(2 is recommended)   |
| PDMS, 30                         | 280           | 200–280                         | 180 / 280                           | 15 / 120<br>(30 is recommended)         | 1 / 60<br>(5 is recommended)         | MeOH / EtOH / IPA   | 0.5 / 10<br>(2 is recommended)   |
| PDMS, 100                        | 280           | 200–280                         | 180 / 280                           | 15 / 120<br>(30 is recommended)         | 1 / 60<br>(5 is recommended)         | MeOH / EtOH / IPA   | 0.5 / 10<br>(2 is recommended)   |
| Polyacrylate, 85                 | 280           | 200–280                         | 180 / 280                           | 15 / 120<br>(30 is recommended)         | 1 / 60<br>(5 is recommended)         | MeOH / aliphatic HC | 0.5 / 10<br>(2 is recommended)   |
| Carbon WR/PDMS, 95               | 300           | 220–300                         | 200 / 300                           | 15 / 120<br>(60 is recommended)         | 1 / 60<br>(10 is recommended)        | MeOH / EtOH / IPA   | 0.5 / 10<br>(2 is recommended)   |

\*Cleaning solvents for a given fiber type may be used alone or mixed together. MeOH = methanol, EtOH = ethanol, IPA = isopropyl alcohol, aliphatic HC = hexane (or similar)

**Refer to the equipment owner's manual for proper installation and operation of the SPME fiber within an autosampler or manual fiber holder.**

### Questions about this or any other Restek® product?

Contact us or your local Restek® representative ([www.restek.com/contact-us](http://www.restek.com/contact-us)).

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Cat.# 27483

1 2

## Restek PAL SPME Fibers

- Suitable for a wide range of analyte chemistries and sample matrices.
- Reliable performance meets or exceeds other brands.
- Robust aluminum hub is more durable than plastic.
- Optimized for PAL system autosamplers and compatible with most GC inlets.
- SPME automated sample preparation reduces sample handling and solvent consumption.

### Instruction Sheets



### Select a Product

[First](#) [Previous](#) **1** [2](#) [Next](#) [Last](#)

| Catalog # | Product Name | Material                                    | Color  | Thickness | Max Temp. | Recommended Operating Temp. | Units |                        |
|-----------|--------------|---|--------|-----------|-----------|-----------------------------|-------|------------------------|
| 27482.1   | SPME Fiber   | Polydimethylsiloxane (PDMS) Fiber, Nonpolar | Green  | 7 µm      | 340 °C    | 200–340 °C                  | ea.   | <a href="#">Select</a> |
| 27482.3   | SPME Fiber   | Polydimethylsiloxane (PDMS) Fiber, Nonpolar | Green  | 7 µm      | 340 °C    | 200–340 °C                  | 3-pk. | <a href="#">Select</a> |
| 27482.5   | SPME Fiber   | Polydimethylsiloxane (PDMS) Fiber, Nonpolar | Green  | 7 µm      | 340 °C    | 200–340 °C                  | 5-pk. | <a href="#">Select</a> |
| 27481.1   | SPME Fiber   | Polydimethylsiloxane (PDMS) Fiber, Nonpolar | Golden | 30 µm     | 280 °C    | 200–280 °C                  | ea.   | <a href="#">Select</a> |
| 27481.3   | SPME Fiber   | Polydimethylsiloxane (PDMS) Fiber, Nonpolar | Golden | 30 µm     | 280 °C    | 200–280 °C                  | 3-pk. | <a href="#">Select</a> |
| 27481.5   | SPME Fiber   | Polydimethylsiloxane (PDMS) Fiber, Nonpolar | Golden | 30 µm     | 280 °C    | 200–280 °C                  | 5-pk. | <a href="#">Select</a> |
| 27480.1   | SPME Fiber   | Polydimethylsiloxane (PDMS) Fiber, Nonpolar | Red    | 100 µm    | 280 °C    | 200–280 °C                  | ea.   | <a href="#">Select</a> |
| 27480.3   | SPME Fiber   | Polydimethylsiloxane (PDMS) Fiber, Nonpolar | Red    | 100 µm    | 280 °C    | 200–280 °C                  | 3-pk. | <a href="#">Select</a> |
| 27480.5   | SPME Fiber   | Polydimethylsiloxane (PDMS) Fiber, Nonpolar | Red    | 100 µm    | 280 °C    | 200–280 °C                  | 5-pk. | <a href="#">Select</a> |
| 27478.1   | SPME Fiber   | Polyacrylate (PA) Fiber, Polar              | Gray   | 85 µm     | 280 °C    | 200–280 °C                  | ea.   | <a href="#">Select</a> |
| 27478.3   | SPME Fiber   | Polyacrylate (PA) Fiber, Polar              | Gray   | 85 µm     | 280 °C    | 200–280 °C                  | 3-pk. | <a href="#">Select</a> |
| 27478.5   | SPME Fiber   | Polyacrylate (PA) Fiber, Polar              | Gray   | 85 µm     | 280 °C    | 200–280 °C                  | 5-pk. | <a href="#">Select</a> |

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Showing 1 to 12 of 16

[Expand List](#)[Description](#)

- Suitable for a wide range of analyte chemistries and sample matrices.
- Reliable performance meets or exceeds other brands.
- Robust aluminum hub is more durable than plastic.
- Optimized for PAL system autosamplers and compatible with most GC inlets.
- SPME automated sample preparation reduces sample handling and solvent consumption.

Solid phase microextraction (SPME) is an automated sample preparation technique that reduces sample handling and solvent consumption. SPME technology has many applications in environmental, food, clinical, and other industries. Restek PAL SPME fibers are high-performing fibers that meet or exceed the performance of other brands. Our reliable SPME fibers are optimized for PAL system autosamplers and are compatible with most GC inlets. Restek SPME fibers are suitable for a wide range of analyte chemistries and sample matrices.

Our SPME product line is continually expanding and our current products and recommended uses include the following.

- 7  $\mu\text{m}$  PDMS fibers are recommended for nonpolar, high molecular weight analytes (125–600 Da).
- 30  $\mu\text{m}$  PDMS fibers are recommended for nonpolar, semivolatile analytes (80–500 Da).
- 100  $\mu\text{m}$  PDMS fibers are recommended for volatile analytes (60–275 Da).
- 85  $\mu\text{m}$  Polyacrylate fibers are recommended for polar, semivolatile analytes (80–300 Da).
- 95  $\mu\text{m}$  Carbon Wide Range (WR)/PDMS fibers are recommended for gases and highly volatile low molecular weight analytes (30–225).

\*All Restek PAL SPME fibers are 10 mm in length and are housed in a 23-gauge needle. The phase is bonded onto a fused silica fiber core.



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## SPME MicroCenter Caps and Septa



1 2

- Micro-thin septum center pierces easily without bending needles or breaking SPME fibers.
- Thicker outer septum wall secures septum in place and ensures a tight seal.
- Versatile closures are suitable for SPME as well as dynamic and static headspace applications.
- Septa are manufactured from low-extractability silicone and molded for dimensional conformity.
- Available in 18 mm screw caps and 20 mm crimp caps.

### Select a Product

| Catalog # | Product Name    | Color | Septa Material            | Orifice Size | Type           | Units     |                        |
|-----------|-----------------|-------|---------------------------|--------------|----------------|-----------|------------------------|
| 23852     | SPME Vial Cap   |       | MicroCenter PTFE/Silicone | 18 mm        | Screw-Thread   | 100-pk.   | <a href="#">Select</a> |
| 23853     | SPME Vial Cap   |       | MicroCenter PTFE/Silicone | 18 mm        | Screw-Thread   | 1,000-pk. | <a href="#">Select</a> |
| 23854     | SPME Vial Cap   | Blue  | MicroCenter PTFE/Silicone | 20 mm        | Bi-Metal Crimp | 100-pk.   | <a href="#">Select</a> |
| 23855     | SPME Vial Cap   | Blue  | MicroCenter PTFE/Silicone | 20 mm        | Bi-Metal Crimp | 1,000-pk. | <a href="#">Select</a> |
| 23856     | SPME Vial Cap   | Red   | MicroCenter PTFE/Silicone | 20 mm        | Bi-Metal Crimp | 100-pk.   | <a href="#">Select</a> |
| 23857     | SPME Vial Cap   | Red   | MicroCenter PTFE/Silicone | 20 mm        | Bi-Metal Crimp | 1,000-pk. | <a href="#">Select</a> |
| 23858     | SPME Vial Cap   | Gold  | MicroCenter PTFE/Silicone | 20 mm        | Steel Crimp    | 100-pk.   | <a href="#">Select</a> |
| 23859     | SPME Vial Cap   | Gold  | MicroCenter PTFE/Silicone | 20 mm        | Steel Crimp    | 1,000-pk. | <a href="#">Select</a> |
| 23850     | SPME Vial Septa |       | MicroCenter PTFE/Silicone | 18 mm        |                | 100-pk.   | <a href="#">Select</a> |
| 23851     | SPME Vial Septa |       | MicroCenter PTFE/Silicone | 18 mm        |                | 1,000-pk. | <a href="#">Select</a> |

Showing 1 to 10 of 10

[Description](#)

- Micro-thin septum center pierces easily without bending needles or breaking SPME fibers.
- Thicker outer septum wall secures septum in place and ensures a tight seal.
- Versatile closures are suitable for SPME as well as dynamic and static headspace applications.
- Septa are manufactured from low-extractability silicone and molded for dimensional conformity.
- Available in 18 mm screw caps and 20 mm crimp caps.

Cat.# 23850 and 23851 not for use with 20 mm caps.



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